



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D4785-115
Job Sheet 172261



Part No: D4785-115

Job Qty: 5 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 2/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B SHEET 6 IPP REV:A 13.03.14 NEW ISSUE VERF:JLM IPP REV:B 13.06.21 DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		2/20/18	0.00	0.00	Start Up Large Fab-6		D.M.L 18-2-21
100	Large Fab	5 pcs		2/21/18	0.00	0.94	Large Fab 8		D.M.L 18-2-21
105	QC	5 pcs		2/21/18	0.00	0.00	QC5		38
107	Large Fab	5 pcs		2/21/18	0.00	0.00	Large Fab 1		38 18-2-28
110	QC	5 pcs		2/21/18	0.00	0.00	QC5		38 DAS
120	QC	5 pcs		2/21/18	0.00	0.00	QC10		9-89 38
130	Packaging	5 pcs		2/21/18	0.00	0.00	Packaging3 Large Fab		D.M.L 18-2-28
140	QC21-SA	5 Ea		2/21/18	0.00	0.00	QC21		21

Part Op **100** - 1- Pick D4306-1 and drill and chamfer hole as per dwg D4785 using DT9921

Descriptions: **107** - 1- Use DT10159 for placing and tacking bushing, remove before welding. 2- Weld bushing as per dwg D4785 3- Grind welds flush

130 - LOCATION: WA004

9-89 FEB 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4306-1	Rib	5 Ea (1 ea)	90-Start up Operation	5042514
D3759-1	Bushing	10 Ea (2 ea)	107-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4306-1	5	5	0
107-Large Fab	D3759-1	10	182	0

Part Specifications

Specifications could not be found.

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Container No: S044302



Part: D4785-115

Job No: 172261

Serial No/Batch: S044302

Revision: D4785

Inspector:

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Date: 02/21/18

Master Unit 001153



Job No 172261

OP: 107 Large Feb